

SX/HX

Trolley/Carriage Retro-Fit, Replacement, & Rebuild Instruction SERVICE NUMBERS: 112819.0001, 112870.0001

Part Included: Carriage Assembly Or Wear Pads And Hardware

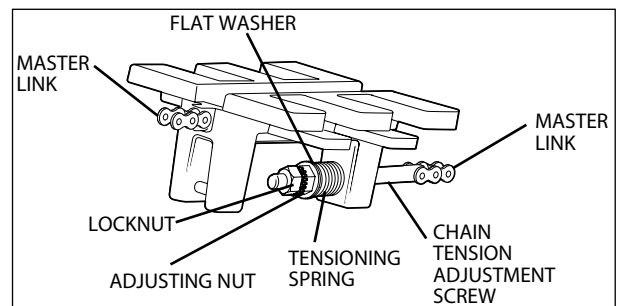
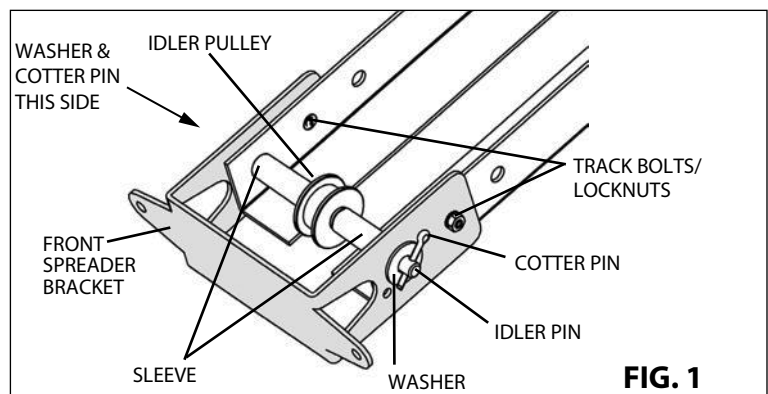
Tools Required: Ratchet/Socket Set, Screwdrivers, Pliers, Allen Wrenches, Open End Wrenches.

Approximate Time Required: 2 Hours

WARNING

BE SURE ELECTRICAL POWER HAS BEEN DISCONNECTED FROM THE INPUT POWER LINES PRIOR TO REMOVING THE ELECTRICAL BOX COVER. AN APPROPRIATE LOCKOUT/TAGOUT PROCEDURE IS RECOMMENDED

1. Close door.
2. Remove power from unit. Use proper lockout/tagout procedures (reference OSHA standard 1910.147)
3. Disconnect all cables, leads, power and accessory wiring from powerhead.
4. Disconnect door arm.
5. Remove operator and rail assembly from mounting hardware and move to a clean work surface.
6. Remove front spreader and idler pulley assembly from rails. FIG.1.
7. Disconnect chain assembly from existing carriage assembly and slide out from rails. FIG. 2. or FIG. 5
8. If rebuilding carriage assembly, install replacement components as shown in FIG. 3
9. Install replacement carriage assembly as shown in FIG. 4
10. Reinstall front spreader bracket and idler pulley assembly.
11. Attach chain assembly as shown in FIG. 5.
12. Ensure that chain assembly is properly routed around sprocket, Idler and chain guides as shown in FIG. 5. Ensure that chain is not twisted or bound.
13. Reinstall operator and rail assembly, power and accessory wiring, cables, etc.
14. Apply power to operator and remove lockout/tagout.
15. Reset limits per operators owners manual.
16. Perform full function and safety test.



Old Style Carriage/Trolley
FIG. 2

FIG. 5 on reverse side of sheet

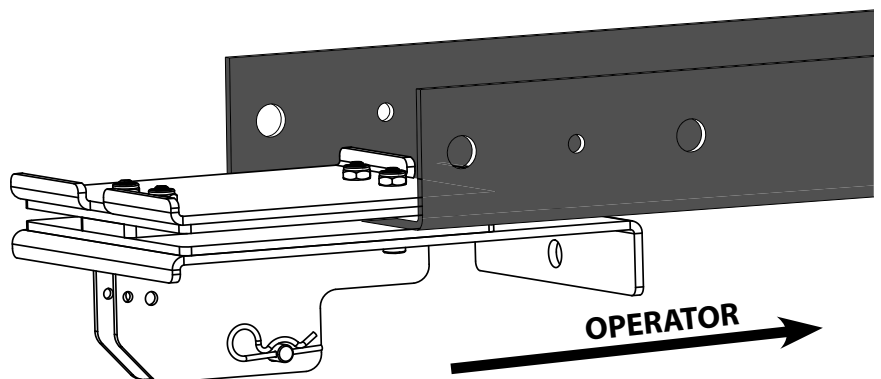
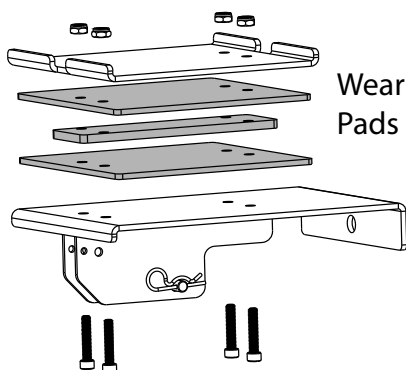


FIG. 5

